

Section SF 30 - BLOCK 14 CONTINUATION PAGE

DESCRIPTION

Betenbender hydraulic press break, Model 10' x 70 ton special, distance between housings 102-1/2 inches, 6 inch stroke, 12 inch open, 8 inch throat, repeatability +/- 0.002 inch, overall 78 inch H, 121 inch L, 50 inch W, no pit, 220/440 VAC. Including all standard equipment (clamp type back gauge manual adjustable X, Y, Z; nema/square "D" electrics; all hydraulic fluid included; american-made motor; hour meter; bottom time delay; three position foot pedal; depth stop w/digital readout; all steel construction; disconnect switch; two speed ram. Accessories and or options include for 10 ga. to 16 ga at 90 degrees (4 way - 2 3/4 inch square with 5/8inch, 7/8inch 1-1/8inch and 1-1/2inch) x 10 ft; universal die holder 2-3/4 inch x 10 ft.; No. 3 punch (10 ga. cap) 3/32inch radius x 10 ft.; No. 1 Punch (11 ga. cap.) 1/32 inch radius x 10 ft.. For 16 ga. to 24 ga at 30 degrees (4 way acute (2-3/4 inch square with 1/2inch, 5/8 inch, 1 inch and Flat x 10ft use with above die holder; No. 30 acute punch (16 ga. Cap) x 10 ft; Automac 2-axis CNC 150/B Programmable 24 inch backgauge, Installed (Gauge Bar Vertical). System includes gauging system, controller and display, gauge bar, pendent mount, hardware, (1) set interconnecting cables, auto ram switch, instruction manual and 24 month warranty. Also includes 24 inch support arms slide type (pair; variable tonnage control; work light; one-shot lubrication; key-lock switch. Price would include delivery, placement, level and set up at Architect of the Capitol facility located in Washington, DC. The contracting office purchasing Agent is Josie Baran, e mail Josephine.E.Baran@nab02.usace.army.mil. The contracting officer is Rhonda Sturdavant (202)730-3711. The technical P.O.C. is Dan Oswald, mechanical engineer (202)730-3738 or (202)345-7568.

NAICS/BUSINESS SIZE/SOCIO-ECON

The North American Industry Classification System (NAICS) IS 333513 Machine tool (metal forming types) manufacturing.

The small business size standard is 500 employees, including affiliates.

Indicate business size and any other socio-economic information:

Section SF 1449 - CONTINUATION SHEET

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
0001	Betenbender press brake with FFP accessorie per the enclosed description	1	Lot		

NET AMT

FOB: Destination

DELIVERY INFORMATION

CLIN	DELIVERY DATE	QUANTITY	SHIP TO ADDRESS	UIC
0001	02-JUL-2004	1	ARCHITECT OF THE CAPITOL BILL FLOWERS 1430 S. CAPITOL STREET, S.E. WASHINGTON DC 20003 FOB: Destination	